

### Operating Instructions

1. Ensure vehicle is at operating temperature and place on level surface with handbrake on and transmission in park.
2. Add Automatic Transmission Flush bottle to transmission through dipstick. Move transmission selector through gears to circulate the flush. If no dipstick then suck Auto- transmission flush in via the new fluid probe using the injection button.
3. Fill new fluid tank with appropriate ATF.
4. Ensure waste fluid tank is empty.
5. Connect ATF Flush machine to the vehicle using the appropriate fittings. Connection is usually accessible at cooler line/radiator fitting.
6. Plug ATF Flush Machine into 240v power supply and switch on.
7. Select amount of fluid to be exchanged using the SET amount buttons.
8. Start vehicle and note check ball in sight glass rises. If not press change in/out port switch, this will automatically change the direction of flow.
9. Ensure temperature of ATF on temperature meter on the machine is less than 100 degrees, if not it would be advisable to check Automatic transmission for faults before proceeding.
10. Also monitor pressure gauge to ensure within limits. (Please refer to cautions below)
11. Push START button, this will then begin exchange process. New ATF will only enter after discharge of 1 litre of used ATF.
12. The buzzer will sound when the exchange process is complete.
13. Check ATF level in transmission using the dipstick.
14. If level is incorrect this can be manually adjusted by pushing the INJECTION button to manually add ATF in 100ml increments, this will be noted on digital display. Alternatively if overfilled it can be adjusted by pressing the discharge button to manually discharge ATF. Injection Button may also used to draw in flush and concentrate.
15. Add Automatic Transmission Concentrate through dipstick filler. If no dipstick then suck Auto Concentrate in via new fluid stem using the injection button.(refer item14)
16. Disconnect ATF Flush machine from vehicle and reconnect cooler lines.
17. Road test vehicle and do final inspection.



**CAUTION: Adjust Pressure using Pressure Regulating Valve to 1 kg/cm<sup>2</sup> on cars without dipsticks - Always switch power off immediately after use.**